



Contents

Volume 1 of 2

Glossary of Terms	I
List of Abbreviations	III
Units of Measure	V
Executive Summary	VI
PART A Introduction and Context	
1. Introduction	1-1
1.1 Overview	1-1
1.2 The proponents	1-1
1.3 The site	1-2
1.4 Key features of the project	1-3
1.5 The environmental assessment	1-3
2. The Environmental Assessment Process	2-1
2.1 Approval requirements and the application of Part 3A	2-1
2.2 Environmental assessment requirements	2-2
2.3 Other relevant environmental planning instruments and legislation	2-3
3. Site Description	3-7
3.1 Regional setting	3-7
3.2 Local setting	3-8
3.3 Environmental context	3-13
3.4 Historical operations and activities	3-16
3.5 Existing and approved operations and facilities	3-16
3.6 Other planned operations at LHWRC	3-21
3.7 Possible future projects at LHWRC	3-22
3.8 Existing environmental management and monitoring regime	3-22
4. Stakeholder Consultation	4-1
4.1 Objectives of the consultation program	4-1
4.2 Community consultation activities	4-2



4.3	Statutory consultation	4-4
PART B The Project		
5.	Project Need and Alternatives	5-2
5.1	Proponent's drivers	5-2
5.2	Strategic planning drivers	5-3
5.3	Council waste contracts	5-5
5.4	Landfill availability	5-5
5.5	Financial drivers	5-6
5.6	Alternatives to the project	5-6
6.	Description of the Project	6-1
6.1	The project	6-1
6.2	Operation of the project	6-2
6.3	Process description	6-9
6.4	Mass balance	6-15
6.5	Recyclables recovered	6-16
6.6	Quality of final products	6-16
6.7	Water management	6-19
6.8	Spill containment	6-24
6.9	Fire fighting system	6-25
6.10	Power supply	6-25
6.11	Gas supply	6-25
6.12	Construction of the project	6-25
6.13	Operation of LHWRC beyond 2024	6-29
PART C Environmental Assessment		
7.	Environmental Risk Assessment	7-1
7.1	General environmental risk analysis	7-1
8.	Waste Management	8-1
8.1	Construction	8-1
8.2	Operation	8-1
8.3	Impact assessment	8-2
8.4	Mitigation measures	8-2
9.	Soil and Water	9-1
9.1	Existing environment	9-1



9.2	Impact assessment	9-5
9.3	Mitigation measures	9-7
9.4	Summary of resulting impacts	9-8
10.	Air Quality and Odour	10-1
10.1	Assessment methodology and relevant characteristics of the project	10-1
10.2	Existing environment	10-2
10.3	Impact assessment	10-3
10.4	Mitigation measures	10-13
10.5	Summary of resulting impacts	10-13
11.	Traffic and Transport	11-1
11.1	Existing environment	11-1
11.2	Proposed internal road network arrangements	11-2
11.3	Impact assessment	11-3
11.4	Mitigation measures	11-13
12.	Greenhouse Gas	12-1
12.1	Methodology	12-1
12.2	Assumptions	12-1
12.3	Scope 1 and scope 2 emissions	12-2
12.4	Greenhouse emissions results summary	12-3
12.5	Impact assessment	12-4
12.6	Mitigation measures	12-4
13.	Biodiversity	13-1
13.1	Methodology	13-1
13.2	Existing environment	13-1
13.3	Impact assessment	13-4
13.4	Mitigation measures	13-7
14.	Hazards	14-1
14.1	Preliminary hazard analysis	14-1
14.2	Bushfire hazard assessment	14-3
15.	Noise	15-1
15.1	Methodology	15-1
15.2	Existing environment	15-1
15.3	Noise goals	15-2



15.4	Impact assessment	15-3
15.5	Mitigation measures	15-6
15.6	Summary of resulting impacts	15-6
16.	Social and Economic	16-1
16.1	Existing environment	16-1
16.2	Impact assessment	16-1
16.3	Mitigation measures	16-3
17.	Heritage	17-1
17.1	Assessment methodology	17-1
17.2	Existing environment	17-1
17.3	Impact assessment	17-1
17.4	Mitigation measures	17-2
18.	Visual Amenity	18-1
18.1	Existing environment	18-1
18.2	Key features of the project	18-2
18.3	Impact assessment	18-4
18.4	Mitigation measures	18-10
18.5	Summary of resulting impacts	18-11
PART D Conclusion		
19.	Environmental Management	19-1
19.1	Current Environmental Management	19-1
19.2	Background and Structure	19-1
19.3	Construction EMP	19-2
19.4	Operational EMP	19-3
19.5	Environmental Monitoring	19-4
19.6	Environmental Auditing	19-5
19.7	Environmental Reporting	19-6
20.	Draft Statement of Commitments	20-1
21.	Project Justification and Conclusions	21-1
21.1	Justification for undertaking the project	21-1
21.2	Conclusions	21-2
22.	References	22-4



Volume 2 of 2

Appendices

Appendix A – Director-General's Requirements

Appendix B – Air Quality Assessment

Appendix C – Traffic Impact Assessment

Appendix D – Greenhouse Gas Assessment

Appendix E – Flora and Fauna Assessment

Appendix F – Preliminary Hazard Assessment

Appendix G – Bushfire Assessment

Appendix H – Noise Assessment

Appendix I – Heritage Assessment

Appendix J – Landscape and Visual Assessment

Appendix K – Minister's Clause 6

Appendix L – Commonwealth Referral

Appendix M – Waste Classification Report

Appendix N – Letter from Sutherland Shire Council

Figure Index

Figure 1-1	Location of the site	1-2
Figure 3-1	Regional setting	3-7
Figure 3-2	The site	3-9
Figure 3-3	Site property boundaries	3-10
Figure 3-4	Surrounding land uses	3-12
Figure 3-5	Existing vegetation and landscaping	3-15
Figure 3-6	Aerial view of the LHWRC	3-17
Figure 3-7	Existing operations at LHWRC	3-18
Figure 3-8	Existing LHWRC master plan	3-20
Figure 6-1	ArrowBio plant at the MRRP	6-2
Figure 6-2	Close up 3-dimensional image of the facility	6-4
Figure 6-3	Aerial 3-dimensional image of the facility	6-5
Figure 6-4	Site layout	6-6
Figure 6-5	Proposed landscape plan	6-7
Figure 6-6	ArrowBio municipal waste process flow diagram	6-10
Figure 6-7	Receival hall (MRRP)	6-11
Figure 6-8	Sorting line (MRRP)	6-12
Figure 6-10	Biological plant (MRRP)	6-14
Figure 6-11	Proposed water management system	6-23
Figure 6-12	Proposed landscape phasing & prioritisation	6-27
Figure 9-1	Locations of groundwater monitoring bores at LHWRC	9-4
Figure 10-1	Predicted 99 th percentile odour levels for the project only under general operating conditions	10-7
Figure 10-2	Predicted 99 th percentile odour levels for the landfill only	10-8
Figure 10-3	Predicted 99 th percentile cumulative odour levels during general AWT facility operating conditions	10-8
Figure 10-4	Predicted maximum odour concentrations due to emissions from the project under cleaning operations	10-9
Figure 10-5	Predicted 99 th percentile cumulative odour levels during cleaning conditions	10-10
Figure 10-6	Predicted 1-hour maximum NO ₂ levels	10-11
Figure 10-7	Predicted annual average NO ₂ levels	10-12



Figure 13-1	Vegetation impacted by asset protection zone requirements and proposed site infrastructure	13-6
Figure 14-1	Recommended asset protection zones	14-5
Figure 18-1	Artist's impression of the project	18-2
Figure 18-2	Proposed planting plan	18-3
Figure 18-3	Visualisation viewpoint 1	18-5
Figure 18-4	Visualisation viewpoint 2	18-6
Figure 18-5	Visualisation viewpoint 3	18-7
Figure 18-6	Visualisation viewpoint 4	18-8
Figure 18-7	Visualisation viewpoint 5	18-9



Table Index

Table 2-1	Summary of the Director General's requirements	2-2
Table 3-1	Operational monitoring procedures at LHWRC	3-23
Table 4-1	Agency information requirements	4-5
Table 5-1	Broad targets for each outcome area in the WARRS 2007	5-4
Table 5-2	Comparison of technology options	5-7
Table 6-1	Summary of biogas analysis from the Tel Aviv plant	6-16
Table 6-2	90 th percentile composition of metals in various sludges	6-18
Table 6-3	Composition of additional nine metals and moisture contents in sludges	6-18
Table 6-4	Process water balance	6-20
Table 6-5	Water quality characteristics of process water	6-20
Table 6-6	Stormwater dam sizing	6-22
Table 6-7	Relevant wastewater and effluent re-use criteria	6-24
Table 7-1	General environmental risk analysis	7-1
Table 9-1	Groundwater quality and depth at LHWRC	9-2
Table 10-1	Estimated emissions due to earthworks at the proposed AWT site	10-3
Table 10-2	Odour performance criteria for the assessment of odour	10-5
Table 10-3	Estimated odour emission rates for each site (ou.m ³ /s)	10-6
Table 10-4	Air quality goals for nitrogen dioxide	10-10
Table 10-5	Emissions data assumed for each 1 MW unit	10-11
Table 11-1	Traffic generation and split during construction	11-4
Table 11-2	Traffic generation and split during operation (pre 2025)	11-5
Table 11-3	Traffic generation and split during operation (post 2025)	11-6
	Total additional traffic generation including traffic associated with the project, the proposed truck parking area and the PCYC relocation for pre-2025 and post 2025 are shown in Table 11-4 and	11-6
Table 11-4	Additional cumulative traffic generation (pre-2025)	11-7



Table 11-5	Additional cumulative traffic generation (post-2025)	11-7
Table 11-6	Mid-block 2018 AM Peak Hour Volume to Capacity Ratio	11-8
Table 11-7	Mid-block 2018 PM Peak Hour Volume to Capacity Ratio	11-9
Table 11-8	2018 Mid-block AM Peak hour Level of Service	11-9
Table 11-9	2018 Mid-block PM Peak hour Level of Service	11-10
Table 11-10	Employee parking demand	11-12
Table 12-1	Construction energy use and greenhouse gas emissions assumptions	12-1
Table 12-2	Operation energy use and greenhouse gas emissions assumptions	12-2
Table 12-3	Construction scope 1 & scope 2 emissions	12-3
Table 12-4	Operations scope 1 & scope 2 emissions	12-3
Table 12-5	Greenhouse assessment summary	12-4
Table 14-1	Dangerous goods storage screening	14-1
Table 14-2	Estimated vehicle movements of dangerous goods	14-2
Table 15-1	Noise monitoring results	15-1
Table 15-2	Traffic noise criteria	15-3
Table 15-3	Calculated $L_{A10(15\text{minute})}$ construction noise levels (no noise mitigation treatments)	15-4
Table 15-4	Noise emissions – day and night time during acoustically neutral conditions	15-4
Table 15-5	Noise emissions – night time during prevailing winds and temperature inversion conditions	15-5
Table 15-6	Existing and future traffic noise levels	15-6
Table 19-1	Monitoring Requirements during Construction	19-4
Table 19-2	Monitoring Requirements during Operation	19-5
Table 19-3	Reporting Requirements	19-6
Table 20-1	Draft statement of commitments	20-1